

Examples of Good Practice



Housekeeping, Access & Manual Handling

- Good levels on housekeeping generally throughout site.
- Walkways and platform areas have been widened at various locations to improve access for operators and equipment e.g. additional space allows the use of pallet trollies to manoeuvre bricks during kiln reline.



Welfare & Hygiene

- Installation of “Jetblack” blower systems at key locations – allows operators to use high volume/low pressure air to clean themselves down and avoids the use of high pressure air lines.



Housekeeping & Manual Handling

- The installation of a low cost “builders chute” to deposit debris from cleaning activities removes manual handling and slip, trip and fall incidents. The chute (shown in red in the photo) has openings at each floor level and empties into a skip on the ground floor.



FLT & Pedestrian Collision Avoidance

- Good use of mirrors to enable clear vision around corners for FLT drivers and pedestrians.

Examples of Good Practice



Vehicle and Building Collision Avoidance

- Use of yellow / black paint to help drivers identify building structures and overhead obstacles.



Falling Objects Avoidance

- The use of angled steel to prevent items from being inappropriately stored on top of workers lockers.



Guarding and Fall Protection

- Handrail to prevent machine operator from falling off plinth during use.



Guarding

- Good example of fencing, interlock gates and light curtain to prevent contact with robotic arm palletiser.

Examples of Good Practice



Manual Handling

- Good use of mobile hydraulic hoist to lift and manoeuvre heavy poking hole bungs.



Fall Prevention & Falling Objects Avoidance

- Numerous examples of self-closing gates at the top of fixed ladders.
- Extension ladders securely chain when not in use and identified as part of a ladder inspection scheme.
- Wire mesh fills the void between platform edge and cladding overhang on kiln higher levels – this prevents small objects falling onto persons below.



Authorisation for Using FLTs

- Extended number of trained and authorised FLT operators reduces manual handling type incidents and creates a more efficient operation. E.g. stores personnel do not have to wait for an FLT operator to become available and are not tempted to man-handle large/heavy items into/out from stock.